Lightweight Shock Test Report on Power Supply PS1503-H-MB and Adapter Plate for Powerstar Inc. Gaithersburg, MD

NU LABORATORIES

312 Old Allerton Road, Annandale, NJ (908) 713-9300 WWW.NULABS.COM

E-Mail: sales@nulabs.com

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Prepared By	Checked By	Approved By
Maria R. Valenta	W.F. Ferry	R.D. McAdoo
Mana R. Valenta	Willey	A.M.
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TABLE OF CONTENTS

1.	Purpose of Test	3
2.	Manufacturer	
3.	Manufacturer's Type or Model No	3
4.	Specifications	3
5.	Number of Items Tested	3
6.	Security Classification of Items	3
7.	Date Testing Completed	3
8.	Test Conducted By	3
9.	Witnesses	3
10.	Disposition of Test Items	3
11.	Laboratory Conditions	4
12.	Abstract	4
13.	Lightweight Shock Test Description	4
	Figures 1-9	
	List of Apparatus	14

PURPOSE OF TEST 1.

The purpose of this test was to demonstrate that the Power Supply PS1503-H-MB and Adapter Plate (herein collectively referred to as the "Power Supply and Plate") complied with the requirements of MIL-S-901D for a Grade A, Class I, Type A, nine (9) blow lightweight shock test.

2. **MANUFACTURER**

Powerstar Inc. 9073 Shady Grove Court Gaithersburg, MD 20877

3. MANUFACTURER'S TYPE OR MODEL NO.

Uninterruptible Power Supply and Adapter Plate Model Number PS1503-H-MB Serial Number 10101101T

SPECIFICATIONS 4.

4.1 **MILITARY**

MIL-S-901D (NAVY) Military Specification, Shock Tests, H.I. (High Impact); Shipboard Machinery, Equipment and Systems, Requirements for MIL-S-901D, dated 17 March 1989

4.2 POWERSTAR INC.

Purchase Order No.: 11532

Drawing Number: 153-AMBL-A-00, PS1503 Assembly, Model PS1503, Revision A dated 28 February 2004

4.3 NU LABORATORIES

Lightweight Shock Test Procedure No. 9792.1 dated 26 February 2003

5. NUMBER OF ITEMS TESTED

One (1)

6. SECURITY CLASSIFICATION OF ITEMS

Unclassified

7. DATE TESTING COMPLETED

20 March 2012

TEST CONDUCTED BY 8.

NU Laboratories 312 Old Allerton Road Annandale, NJ 08801 (NAVY Certified Shock Test Facility by NAVSEAINST 9491.1C)

9. WITNESSES

Mike Taglia, Powerstar Inc. representative

10. DISPOSITION OF TEST ITEMS

Upon completion of testing, the Power Supply and Plate were returned to Powerstar Inc.

NU Laboratories Test Report No. 11543.1 a Noise Unlimited Company Page 3

11. LABORATORY CONDITIONS

Ambient Temperature: 70°F Relative Humidity: 69.8%

Atmospheric Pressure: 30.20 in. Hg

NOTE: cited conditions are averages of all laboratory conditions recorded throughout testing

12. **ABSTRACT**

The Power Supply and Plate were subjected to nine (9) lightweight shock blows in accordance with the referenced test specifications. Discrepancies were noted. Refer to Section 13 for additional information.

LIGHTWEIGHT SHOCK TEST DESCRIPTION 13.

ACCEPTANCE CRITERIA 13.1

In addition to the requirements of MIL-S-901D, Section 3.1.10.1, the Power Supply and Plate will be considered to have failed the shock test if they fail to perform their specified functions and/or any portion comes adrift and/or otherwise becomes a hazard to personnel or Grade A equipment.

13.2 PRE-TEST INSPECTION

Upon receipt, a visual inspection performed on the Power Supply and Plate revealed no obvious physical damage or discrepancies. The Power Supply and Plate were weighed and the weight was recorded in the test log. The weight of the Power Supply and Plate was 58.5 pounds.

13.3 TEST SETUP

The Adapter Plate was bolted to Fixture 4C, Platform 3 of MIL-S-901D using four (4) 5/16"-18 stainless steel bolts torqued to 11.5 ft-lbs. The Power Supply PS1503-H-MB was placed upon the Adapter Plate and secured by two (2) metal straps bolted to the Adapter Plate using one (1) 5/16"-18 stainless steel bolt torqued to 11.5 ft-lbs in each strap, for a total of four (4) 5/16"-18 stainless steel bolts. Fixture 4C of MIL-S-901D was secured to the lightweight shock machine, oriented in the first axis of test. Refer to Figure 1 for photographs of the test setups. The total weight on the lightweight shock machine was 320 pounds; refer to Table 1 for a breakdown of the test weights.

Power Supply and Plate 58.5 lbs. Adapter Plate Mounting Straps and Hardware 14.0 lbs. One (1) Set of Standard Channels 83.0 lbs. Fixture 4C of MIL-S-901D Mounting Hardware 13.5 lbs. Fixture 4C, Platform 3 of MIL-S-901D 151.0 lbs. Total Weight Fixture 4C of MIL-S-901D 320.0 lbs.

Table 1: Lightweight Shock Test Weights

TEST CONDITIONS 13.4

The Power Supply PS1503-H-MB was energized with 120 VAC, 1 phase, 60 Hz throughout shock testing. A light was attached to the rear panel in order to monitor the output voltage and determine the system operation throughout shock testing.

BLOW #1 13.5

- 13.5.1 Conditions: Side-to-Side Axis, 1' hammer height
- 13.5.2 Observations: A post-blow visual inspection revealed no obvious physical damage or discrepancies.
- 13.5.3 Action: The mounting hardware was retorqued and testing was continued.

NU Laboratories Test Report No. 11543.1 a Noise Unlimited Company Page 4

13.6 BLOW #2

- 13.6.1 Conditions: Side-to-Side Axis, 3' hammer height
- 13.6.2 Observations: A post-blow visual inspection revealed that the top brackets had bent; refer to Figure 2. No additional obvious physical damage or discrepancies were noted.
- 13.6.3 Action: Testing was continued.

13.7 BLOW #3

- 13.7.1 Conditions: Side-to-Side Axis, 5' hammer height
- 13.7.2 Observations: A post-blow visual inspection revealed a crack in the front plastic control panel cover. It was further noted that the top brackets had bent further, and the front plastic control panel cover was pulled away from the metal frame. Additionally, the light used to monitor the Power Supply output voltage became momentarily de-energized and then re-energized. Refer to Figure 3 for photographs. No additional obvious physical damage or discrepancies were noted.
- 13.7.3 Action: Testing was continued.

13.8 BLOW #4

- 13.8.1 Conditions: Top Axis, 1' hammer height
- 13.8.2 Observations: A post-blow visual inspection revealed that the neoprene cushion that was attached to a mounting strap had become detached and remained on top of the Power Supply and Plate; refer to Figure 4. No additional obvious physical damage or discrepancies were noted.
- 13.8.3 Action: Testing was continued.

13.9 BLOW #5

- 13.9.1 Conditions: Top Axis, 3' hammer height
- 13.9.2 Observations: A post-blow visual inspection revealed no additional obvious physical damage or discrepancies.
- 13.9.3 Action: Testing was continued.

13.10 BLOW #6

- 13.10.1 Conditions: Top Axis, 5' hammer height
- 13.10.2 Observations: The light used to monitor the Power Supply output voltage became momentarily deenergized and then re-energized. A post-blow visual inspection revealed no additional obvious physical damage or discrepancies.
- 13.10.3 Action: Testing was continued.

13.11 BLOW #7

- 13.11.1 Conditions: Front-to-Back Axis, 1' hammer height
- 13.11.2 Observations: A post-blow visual inspection revealed no additional obvious physical damage or discrepancies.
- 13.11.3 Action: Testing was continued.

13.12 BLOW #8

- 13.12.1 Conditions: Front-to-Back Axis, 3' hammer height
- 13.12.2 Observations: A post-blow visual inspection revealed that the front plastic control panel cover had become significantly damaged. The plastic on the bottom of the Power Supply and Plate also displayed damage. Refer to Figures 5 and 6 for photographs. No additional obvious physical damage or discrepancies were noted.
- 13.12.3 Action: Testing was continued.

NU Laboratories Test Report No. 11543.1 a Noise Unlimited Company Page 5

13.13 BLOW #9

- 13.13.1 Conditions: Front-to-Back Axis, 5' hammer height
- 13.13.2 Observations: A post-blow visual inspection revealed extensive damage to the front panel of the Power Supply and Plate. In addition, a screw and plastic shards had come adrift from the front panel of the Power Supply and Plate. It was further noted that the metal mounting straps had become twisted. The Powerstar Inc. representative noted that a rivet had become detached from a metal mounting strap. Refer to Figures 7 and 8 for photographs. No additional obvious physical damage or discrepancies were noted.
- 13.13.3 Action: Shock testing was complete.

Refer to the Factory Test Record, Figure 8, and the Shock Acceptance Form, Figure 9, for additional information.

NU Laboratories Test Report No. 11543.1 a Noise Unlimited Company Page 6



Side-to-Side Axis





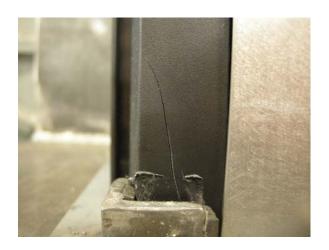
Front-to-Back Axis

Top Axis

Test Setups Figure 1



Post-Blow #2, Bent Top Brackets Figure 2



Crack in Front Plastic Control Panel Cover



Bent Top Brackets



Front Plastic Control Panel Cover Pulled Away from Metal Frame

Post-Blow #3 Figure 3



Detached Neoprene Cushion

Post-Blow #4 Figure 4







Damage to the Front of the Power Supply and Plate

Post-Blow #8 Figure 5

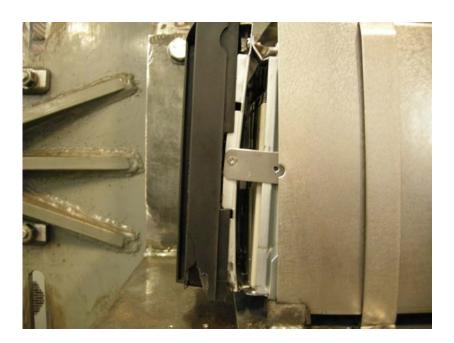
NU Laboratories
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Test Report No. 11543.1
Page 9



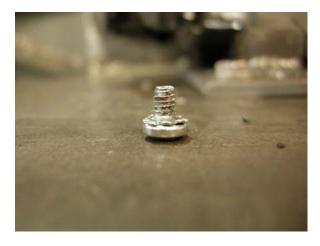
Damage to the Front of the Power Supply and Plate

Post-Blow #8 Figure 6



Damage to the Front Panel of the Power Supply and Plate

Post-Blow #9 Figure 7



Detached Screw



Front Panel, Source of Detached Screw



Detached Plastic Shard



Damage to the Front Panel



Twisted Metal Mounting Strap



Damage to the Front Panel

Post-Blow #9 Figure 8

FACTORY TEST	FACTORY TEST RECORD: CLASS HI SHOC	зноск				DATE:	TEST# 11543.1
1. ITEM NAME OF EQ Power Supply	1. ITEM NAME OF EQUIPMENT SHOCK TESTED POWER SUDDIV PS/1503-H-MB and Adapter Plate	oter Plate	2. RATING (KV	2. RATING (KW, VOLTS, GPM, CFM, ETC.) 120 VAC. 1 phase 60 Hz	, CFM, ETC.) ase, 60 Hz		
fidden into			3. MAJOR PARTS	5	2000		
PUMP, ETC.		TESTED FOR Powerstar Inc.	ADDRESS 9073 Sh Gaithers	DRESS 9073 Shady Grove Court Gaithersburg, MD 20877	ourt 877	GOV DWG NO.	IDENTIFYING #
MOTOR, ETC.		MANUFACTURER	ADDRESS			GOV DWG NO.	IDENTIFYING #
STARTER, ETC.		MANUFACTURER	ADDRESS			GOV DWG NO.	IDENTIFYING #
4. CONTRACT NO.		CONTRACTOR	ADDRESS				
5. TYPE OF SHOCK TEST	EST S ASSEMBLY	□ SUB-ASSEMBLY □ PART					
6. TOTAL WEIGHT OF 58.5 pounds	6. TOTAL WEIGHT OF ASSEMBLY TESTED 58.5 pounds	WEIGHT OF INDIVIDUAL MOTOR PARTS	MOTOR			STARTER	
7. WEIGHT CLASSIFICATION OF ITEM IN LIGHT IN MEDIUM	CATION OF ITEM EDIUM	8. APPLICABLE MOUNTING HXTURE IN SPECIFICATION MIL-S-801D C Fig 7, FIX 4A	TION MIL-S-901D	D FIG 16	FIG11C	_	
		9. FOR LIGHTV	9. FOR LIGHTWEIGHT ITEMS				
				•	Ш	CONDITION A	
BLOW DROP	P AXIS	DAMAGE INCURRED	BLOW	DROP	AXIS	DAMAGE INCURRED	
1 1,	Side-to-Side	None	7	1,	Front-to-Back	None	
2 3,	Side-to-Side	Refer to report	8	3,	Front-to-Back	Refer to report	
3 5,	Side-to-Side	Refer to report	6	5,	Front-to-Back	Refer to report	
4 1'	Тор	Refer to report					
5 3'	Тор	None					
6 5'	Тор	Refer to report					
ITEMS SUBJECT TO,	ITEMS SUBJECT TO ABOVE TWO CONDITIONS WERE SAME DIFFERENT	ERE	REMARKS				
		10. FOR MEDIUM WEIGHT ITEMS	EIGHT ITEMS				
BLOW GROUP	JP HAMMER DROP	DAMAGE INCURRED	BLOW	GROUP	HAMMER DROP	DAMAGE INCURRED	
TOTAL WEIGHT ON ANVIL TABLE FIX 4C: 320 pounds	NVIL TABLE	REMARKS					
TEST LABORATORY NU Laboratories		ADDRESS 312 Old Allerton Road, Annandale, NJ 08801	_		TEST	TEST ENGINEER HELDER	

Factory Test Record Figure 8

MIL-S-901D: SHOCK ACCEPTANCE FORM

	C11-	A	_	
Authorized Signature	Appro	val Activity		Date
-401-2000			,	20 March 2011
24. Approved.				_
23. Approval Limitations:				_
22. Mounting orientation of ite items only):	m relative to ship's	fore-and-aft axis (for medium w	eight and heavyweight test
	⊠ Base □ Top	☐ Front or Face ☐ Combination	□ Other	
21. Shipboard mounting plane re	•		□ n. 1	
20. Mounting Location	□ Deck	⊠ Hull	□ Shell	☐ Wetted-Surface
19. Shock Test Type	⊠ A	□ B	□ C	
18. Equipment Class	⊠ I			
17. Shock Grade	⊠A _	□B -	_	
16. Test Category	☑ Lightweight	☐ Medium weig	tht 🗆 Heav	yweight
15. Previous Shock test approva Extension approval)	reference (if this fe	orm conveys shock		
14. Report No. 11543.1				
13. Shock Test Facility NUL				
10. Ship		rice		
9. Military Specification <u>MIL-</u> :				2001
7. Dwg. Number 1 <u>53-AMBL-A-</u>		·		 v. A dated 28 February 2004
5. S/N: 10101101T		6. M/N PS1503-	-H-MB	
4. Tested For Powerstar Inc	** *			
3. Item (Description) Power S				
(shock test e 2. Item (Nomenclature)	xtension)			
•	testing of an item i	identical to the iter	n identified be	low
☐ Previous shock (shock test e	testing of an item s	similar to the item	identified belo	W
Shock testing	of the item identifie	ed below		
1. The item identified below has	met the requiremen	nts of Military Spe	cification MIL	-S-901D, based upon:

Shock Acceptance Form Figure 9

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Test Report No. 11543.1
Page 13

LIST OF APPARATUS

DESCRIPTION	MANUFACTURER	MODEL NO.	SERIAL NO.	CAL DATE	DUE DATE
Temp/Humidity Sensor	Radio Shack	63-1013	006	06/09/11	06/09/12
Torque Wrench	CDI	2503MFRMH	1002602828	07/19/11	07/19/12
Lightweight Shock Machine	New Eng. Trawler	10-T-2145-L-ALT	N/A	Functional	
Barometer	B&K	UZ001	BAR003	03/23/11	03/23/12
Platform Scale	Fairbanks-Morse	1124A	G-511379	02/24/12	02/24/13

All calibrations are traceable to the National Institute of Standards and Technology. Procedures satisfy the requirements set forth in MIL-STD-45662A. Calibration records are on file at NU Laboratories.

All weights and scales are traceable to the State of NJ Office of Weights and Measures (NJSA 51:1-61; 75; NJAC 13:47E-1.2)

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Test Report No. 11543.1
Page 14